

## SAFETY DATA SHEET

Creation Date 21-May-2011

Revision Date 03-February-2023

### SECTION 1: Identification

**Product Name:** SML series electron beam resist  
**Identified Uses:** Positive tone electron beam resist  
**Company:** EM Resist Ltd.  
Media House  
Adlington Park  
Macclesfield  
SK10 4NL  
UNITED KINGDOM  
**Telephone:** +44 (0)1625 813723  
**E-mail Address:** [info@emresist.com](mailto:info@emresist.com)  
**Emergency Phone #:** +44 (0)1625 813723

### SECTION 2: Hazards identification

#### Classification

Flammable liquids	(Category 3)
Acute toxicity, Oral	(Category 4)
Skin corrosion/irritation	(Category 2)
Serious eye damage/eye irritation	(Category 2)
Specific target organ toxicity	(Category 3)
Specific target organ toxicity	(Category 2)

#### Label Elements

##### Pictogram



##### Signal Word

Warning

##### Hazard statement(s) :

H226 Flammable liquid and vapour  
H302 Harmful if swallowed  
H315 Causes skin irritation

##### Precautionary statement(s):

P210 Keep away from heat/sparks/open flames/hot surfaces – No smoking  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray  
P280 Wear protective gloves/protective clothing

H319	Causes serious eye irritation	P301 + P310	IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician
H336	May cause drowsiness or dizziness	P303 + P361 + P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
H373	May cause damage to organs through prolonged or repeated exposure	P271	Use only outdoors or in a well-ventilated area.
		P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
		P370 + P378	In case of fire: Use CO <sub>2</sub> , dry chemical or foam for extinction.
		P403	Store in a well-ventilated place.
			Keep container tightly closed
		P501	Dispose of contents/container to an approved waste disposal plant

### SECTION 3: Composition / information on ingredients

Component	Weight %
Anisole CAS: 100-66-3	<=90%
Component A Trade Secret	<=10%
Component B Trade Secret	<=2%
Component C Trade Secret	<=2%
Component D Trade Secret	<=2%
Component E Trade Secret	<=2%

### SECTION 4: First-aid measures

<b>Eye Contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Obtain medical attention
<b>Skin Contact</b>	Wash off immediately with plenty of water for at least 15 minutes. Get medical attention if symptoms occur.
<b>Inhalation</b>	Move to fresh air. If breathing is difficult give oxygen. Get medical attention if symptoms occur.
<b>Ingestion</b>	Do not induce vomiting. Obtain medical attention

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<b>Most important symptoms/effects</b>	Breathing difficulties. Symptoms of overexposure may be headaches, dizziness, tiredness, nausea and vomiting.
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## SECTION 5: Fire-fighting measures

<b>Suitable Extinguishing Media</b>	User water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Cool closed containers exposed to fire with water spray.
<b>Flash Point</b>	43°C / 109.4°F
<b>Autoignition Temperature</b>	475°C / 887°F
<b>Specific Hazards Arising from the Chemical</b>	Flammable. Risk of ignition. Vapours may form explosive mixtures with air. Vapours may travel to source of ignition and flash back. Thermal decomposition can lead to release of irritating gases and vapours. Keep product and empty container away from heat and sources of ignition.
<b>Hazardous Combustion Products</b>	Carbon monoxide (CO), Carbon dioxide (CO <sub>2</sub> ), Nitrogen oxides (NO <sub>x</sub> ), Phenols.
<b>Protective Equipment and Precautions for Firefighters</b>	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear

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## SECTION 6: Accidental release measures

<b>Personal Precautions</b>	Use personal protective equipment as required. Remove all sources of ignition. Ensure adequate ventilation. Take precautionary measures against static discharges. Avoid contact with skin, eyes and clothing
<b>Environmental Precautions</b>	Avoid release to the environment
<b>Methods for Containment and Clean Up</b>	Remove all sources of ignition. Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Use spark-proof tools and explosion-proof equipment

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## SECTION 7: Handling and storage

<b>Handling</b>	Wear personal protective equipment. Keep away from open flames, hot surfaces and sources of ignition. Ensure adequate ventilation. Use spark-proof tools and explosion-proof equipment. Take precautionary measures against static discharge. Avoid contact with skin, eyes and clothing
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<b>Storage</b>	Keep containers tightly closed in a dry, cool and well ventilated place. Keep away from heat and sources of ignition. Flammables areas
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**SECTION 8: Exposure controls/personal protection**

<b>Exposure Guidelines</b>	This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies
<b>Engineering Measures</b>	Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting/equipment. Ensure that eyewash stations and safety showers are close to the workstation location
<b>Personal Protective Equipment</b>	
<b>Eye/face Protection</b>	Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166
<b>Skin and body protection</b>	Wear appropriate protective gloves and clothing to prevent skin exposure.
<b>Respiratory Protection</b>	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced
<b>Hygiene Measures</b>	Handle in accordance with good industrial hygiene and safety practice

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**SECTION 9: Physical and chemical properties**

<b>Physical State</b>	Liquid
<b>Appearance</b>	Black
<b>Odor</b>	Sweet aromatic
<b>Odor Threshold</b>	No Information available
<b>pH</b>	No Information available
<b>Melting Point/Range</b>	-37°C / -34.6°F
<b>Boiling Point/Range</b>	154°C / 309.2°F @ 760 mmHg
<b>Flash Point</b>	43°C / 109.4°F
<b>Evaporation Rate</b>	No information available
<b>Flammability (solid,gas)</b>	Not applicable

**Flammability or explosive limits**

Upper	6.3 vol %
Lower	0.34 vol %
Vapor Pressure	10 mmHg @ 42°C
Vapor Density	3.72
Relative Density	No information available
Solubility	Insoluble in water
Autoignition Temperature	475°C / 887°F
Decomposition Temperature	No information available
Partition coefficient: n-octanol/water	No information available
Viscosity	No information available

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**SECTION 10: Stability and reactivity**

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions
Conditions to avoid	Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition
Incompatible Materials	Strong oxidising agents
Hazardous Decomposition Products	Carbon monoxide (CO), Carbon dioxide (CO <sub>2</sub> ), Nitrogen oxides (NO <sub>x</sub> ), Phenols
Hazardous Polymerisation	Hazardous polymerisation does not occur
Hazardous Reactions	No dangerous reactions known

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**SECTION 11: Toxicological information****Acute Toxicity****Product Information****Component Information**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Anisole	Not listed	Not listed	3021 mg/m <sup>3</sup> /2h (Mouse)

Toxicologically Synergistic Products	No information available
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**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

Irritation	No information available
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<b>Sensitization</b>	No information available
<b>Carcinogenicity</b>	None of the components have been found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs or found to be a potential carcinogen by OSHA. None of the components are listed in the National Toxicological Program (NTP) Report on Carcinogens
<b>Mutagenic Effects</b>	No information available
<b>Reproductive Effects</b>	No information available
<b>Developmental Effects</b>	No information available
<b>Teratogenicity</b>	No information available
<b>STOT – single exposure</b>	Central nervous system (CNS)
<b>STOT – repeated exposure</b>	Liver, Kidney
<b>Aspiration hazard</b>	No information available
<b>Symptoms/effects, both acute and delayed</b>	Symptoms of overexposure may be headache, dizziness, tiredness, nausea, and vomiting
<b>Endocrine Disruptor Information</b>	No information available

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**SECTION 12: Ecological Information**

<b>Ecotoxicity</b>	Not available
<b>BOD5 and COD</b>	Not available
<b>Products of Biodegradation</b>	Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.
<b>Toxicity of the Products of Biodegradation</b>	The products of degradation are more toxic.
<b>Special remarks on the Products of Biodegradation</b>	Not available

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**SECTION 13: Disposal Considerations**

<b>Product</b>	Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company.
<b>Contaminated Packaging</b>	Dispose of as unused product.

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**SECTION 14: Transport Information**

UN-No	UN2222
Proper Shipping Name	ANISOLE SOLUTION
Hazard Class	3
Packing Group	III

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**SECTION 16: Other information**

Prepared By	EM Resist Ltd.
Creation Date	21-May-2011
Revision Date	03-February-2023
Revision Summary	This document has been updated to comply with the US OSHA HazCom 2012 Standard replacing the current legislation under 29 CFR 1910.1200 to align with the Globally Harmonized System of Classification and Labeling of Chemicals (GHS) Updated contact details

**Disclaimer**

The information provided on this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.